

ITEM	QTY -111	P/N	DESCRIPTION	MANUFACTURER	ALTERNATE PART
	X	D130-1046-111	REMOVABLE PROVISIONS, UPPER		
1	1	D5556-041	CUTTER ASSEMBLY, UPPER		
2	2	D5605-1	SPACER		
3	2	D5631-1	SPACER		
4	6	LN9016-06K	WASHER, BEVELLED (M6)		
5	2	LN9025-0610K	WASHER (M6)		
6	2	LN9025-0620K	WASHER (M6)		
7	2	LN9037-06075	HEX HEAD BOLT, (M6)		
8	2	LN9338-06	NUT (M6)		
9	6	LN9386-06018A	BOLT, TITANIUM (M6)		LN9386-06018
10	A/R	PR1422	SEALANT	PPG/DESOTO	P/S890 OR MIL-S-8802 COMPLIANT
11	A/R	NYCOTE 7-11BL	PROTECTIVE COATING	NYCOTE	
12	A/R	PENETROX A13	ELECTRICAL JOINT COMPOUND	BURNDY	

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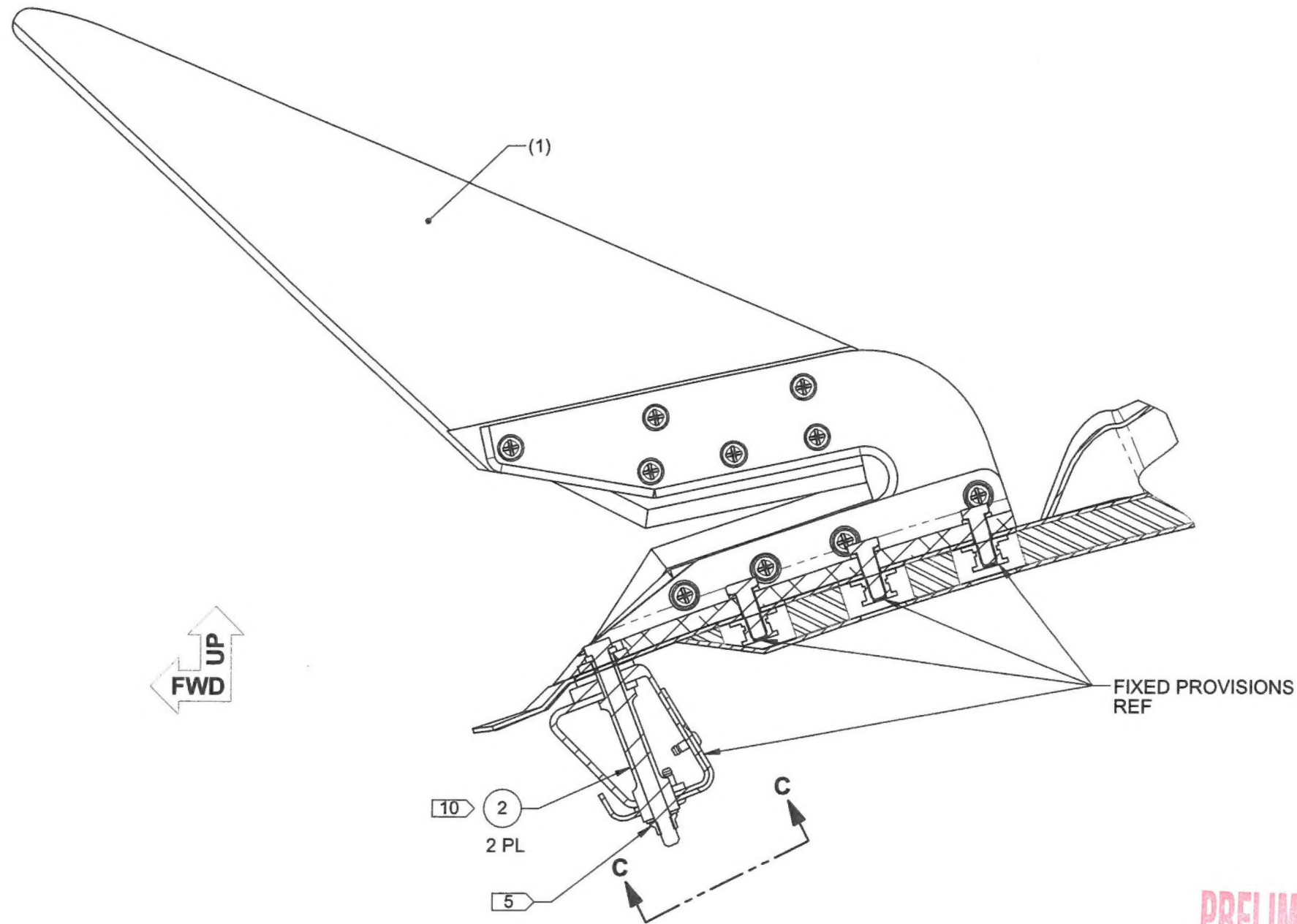
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NOTES:
1) ALL DIMENSIONS IN MILLIMETERS.
2) NOT INCLUDED IN KIT. TO BE PROVIDED BY INSTALLER.
3) APPLY SEALANT (ITEM 10) TO CUTTER ASSEMBLY FAYING SURFACES UPON INSTALL.
4) WET INSTALL FASTENERS WITH SEALANT (ITEM 10).
5) DOME SEAL NUTS WITH SEALANT (ITEM 10).
6) FILLET SEAL AROUND CUTTER ASSEMBLY WITH SEALANT (ITEM 10).
7) FILLET SEAL AROUND FASTENER HEADS WITH SEALANT (ITEM 10).
8) REMOVE TOP FIBERGLASS LAYER TO BONDING STRIP BELOW. REMOVE NON-CONDUCTIVE COATING ON MATING SURFACE OF CUTTER ASSEMBLY, UPPER TO Ø 18. ASSEMBLE WITH ELECTRICAL JOINT COMPOUND (ITEM 12).
9) CONTACT AREA TO BE CLEAN OF ALL NON-CONDUCTIVE COAT (Ø 8mm).
AFTER ASSY, BARE METAL SURFACES TO BE PROTECTED WITH SEALANT (ITEM 10).
10) TRIM TIP FACE FLUSH WITH BOTTOM OF COUNTERBORE IN CUTTER ASSEMBLY, UPPER.
11) THIS VIEW FOR USE WITH REMOVAL INSTRUCTIONS, SECTION 25.1 OF ICA-D130-1046, OR WHEN INSTALLING FIXED PROVISIONS FOR LATER USE (WITHOUT THE CUTTER ASSEMBLY INSTALLED).

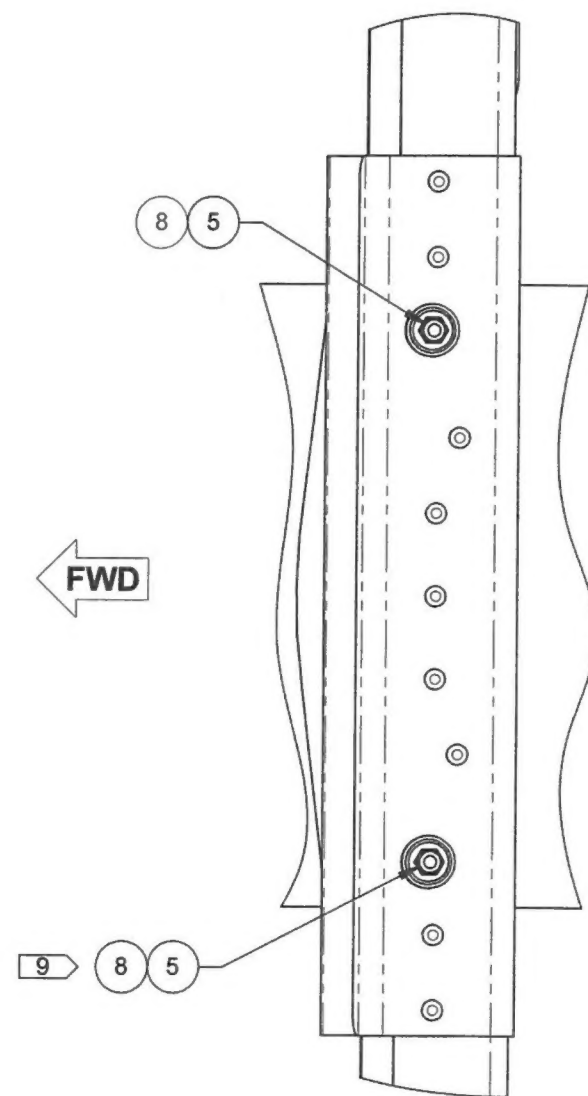
PRELIMINARY ISSUE
Rev. PA1 4/18/4/25

APPROVED

A	NEW ISSUE	AJS	18.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	JMH	DART AEROSPACE USA, INC.	
DRAWN	AJS	EUGENE, OR	
CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	N/A	D130-1046-111	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	REMOVABLE PROVISIONS, UPPER	NTS
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SECTION A-A



VIEW C-C

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Rev. PA1 9/18/4/23

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MFG. APPR.	N/A	D130-1046-111	SHEET 3 OF 4
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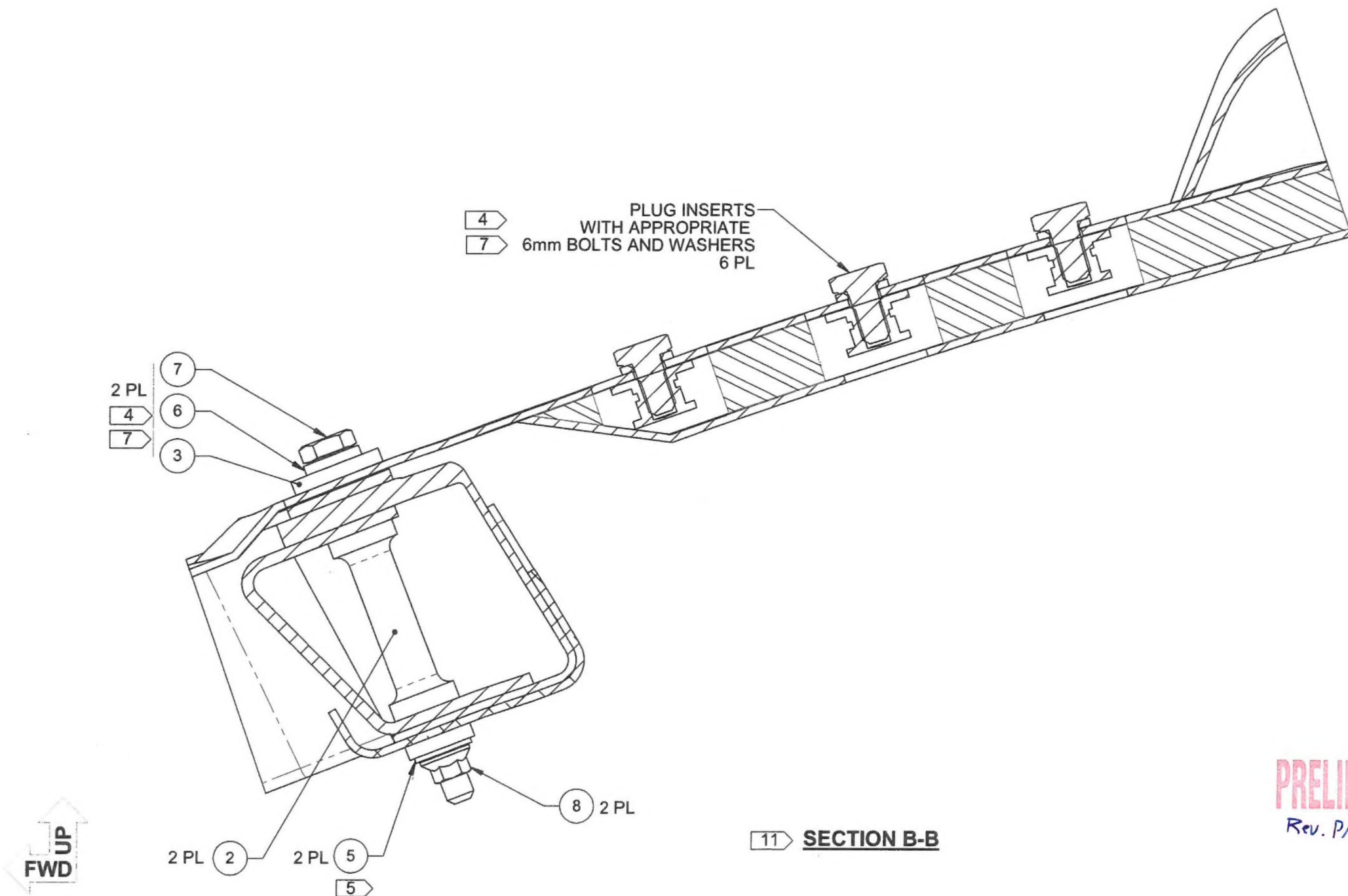
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